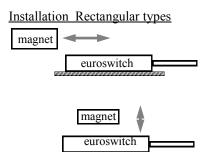
#### **EUROSWITCH**

## **OPERATING PRINCIPALS**

Switch Actuation euroswitch is actuated by the introduction of a magnetic actuator into the sensing envelope of the proximity switch. The switch on, or the point at which the actuator causes the switch to operate, is given in mm and is often quoted as the Sensing range of the switch (sn). Once the switch has operated it will remain in that state until the actuator is withdrawn, the actuator will need to be withdrawn by a greater distance to enable the switch to reset to its unoperated state, the difference between the switch on and switch off points is known as the switch hysteresis.

The sensing ranges referred to for individual switches and magnetic actuators is given in ideal conditions, these distances can vary due to several outside influences. It is first of all recommended that care is taken to ensure that both the switch and the actuator are in line and that their magnetic centres are opposite each other, also that both the switch and actuator are mounted away from ferro magnetic materials which could reduce the sensing range of the switch. If it is not possible to keep away from ferro magnetic materials euroswitch offers a range of spacers in either Brass or 316 Stainless Steel to help reduce this effect.

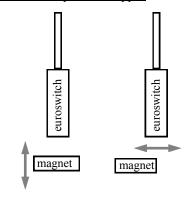


The actuator can approach the switch in two planes.

PARALLEL where the magnet slides across the face of the switch whilst keeping parallel to the switch until the point is reached where the switch operates, if the travel is maintained after the switch on point, a second switch on point will be reached. This sequence of events will repeat in reverse if the magnet is now reversed.

PERPENDICULAR where the magnet approaches the switch in a perpendicular direction with the magnetic centres in line with each other. This is the method of approach on which the sensing ranges of individual switches and magnets have been determined.

#### Installation Cylindrical types



The actuator can approach the switch in two planes.

PARALLEL where the magnet slides across the face of the switch whilst keeping parallel to the switch until the point is reached where the switch operates. When the magnet passes, the Switch will reset to its off state.

PERPENDICULAR where the magnet approaches the switch in a perpendicular direction with the magnetic centres in line with each other. This is the method of approach on which the sensing ranges of individual switches and magnets have been determined.

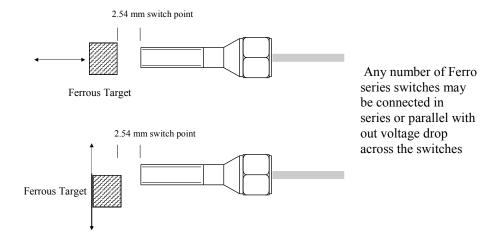
Longvale Ltd (sales@longvale.co.uk)

#### OPERATING PRINCIPALS FERRO ACTUATED

<u>Ferro Sensors</u> Change their output state when a piece of ferrous material such as Mild Steel or series 400 Stainless Steel is introduced into the sensing area of the switch (standard sensing range is 2.5mm) this sensing range can be increased by the use of an external magnetic actuator. The 2.5mm range may be affected by the close proximity of ferrous metals, avoid mounting close to ferrous materials. For maximum sensing range ensure sufficient target mass is introduced into the sensing envelope without touching the end of the sensor.

Hysteresis is the difference between switch on and switch off points, it is the distance the target must move away from the switch on point before the switch goes to the off state.

Series and parallel operation, any number of the FS series of switches may be wired either in series or in parallel without any current drain or voltage drop across their contacts.



## CONDITIONS FOR USE

#### INTEGRAL CABLE TYPES

Euroswitches with integral cable are double insulated and do not require an earth.

#### WIREABLE TYPES

The lid of the enclosure must be fully tightened down to maintain IP rating and the allan screw must be further tightened to prevent the lid from being un-screwed. An internal earth connection point is provided on the wireable types.

External earthing is via the mounting or entry threads.

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## **EUROSWITCH**

Standard Switch types :- (Add –D for DPDT types not ES-6....)

ES-11ZX, ES-11ZX-B, ES-21ZX, ES-312X, ES-312X-B, ES-41ZX

ES-512X, ES-512X-B, ES-61ZX, ES-61ZX, ES-441ZX, ES-2S

Wireable Switch types :- (Add -D for DPDT types)

ES-312X-W, ES-312X-B-W, ES-412X-W, ES-512X-W, ES-512X-B-W ES-312X-WL, ES-312X-B-WL, ES-412X-WL, ES-512X-WL, ES-512X-B-WL ES-312X-WLR ES-312X-B-WLR, ES-412X-WLR, ES-512X-WLR, ES-512X-B-WLR Latching Switch types:

ES-11ZX-F. ES-441ZX-F

Ferro Switch types :- (Add – L for PVC leads)

FS-A12X, FS-B12X, FS-C12X, FS-D12X, FS-E12X, FS-F12X, FS-G12X, FS-H12X, FS-K1XX

Ferro Switch Wireable type :- (Add –D for DPDT types)

FS-A12X-W, FS-A12X-WL, FA-A12X-WLR, FS-B12X-W, FS-B12X-WL, FS-B12X-WLR, FS-C12X-W, FS-C12X-WL, FS-C12X-WLR, FS-D12X-W, FS-D12X-WL, FS-D12X-WLR, FS-E12X-W, FS-E12X-WL, FS-E12X-WLR, FS-F12X-W, FS-F12X-WLR, FS-F12X-W

Non metallic Switches:-

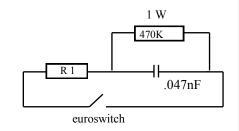
ES-M12PSR. ES-M12PSR-K40. ES-M12PCR. ES-M12PCR-K40. ES-M18PSR. ES-M18PSR-K40. ES-M18PCR. ES-M18PCR-K40. ES-M18-DPDT ES-V3SR. ES-V3CR. ES-8101. ES-8101-SR. ES-8101-D. ES-8103-D

Where X = 1 for PVC Cable (L, leads) X = 2 for Polyrad Cable Where Z = 1 for Brass, Z = 2 for Stainless Steel

Cat 4 Safety Switch type :- ES-SS121.

<u>Surge Protection</u> Capacitive loads ( in extremely long cable runs ) and Lamp loads are prone to high inrush currents which can greatly reduce the life of the switch contacts on closure. The addition of a surge suppression circuit in series with the switch and as close as possible to the switch will alleviate this problem.

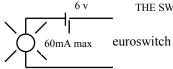
For normal signal circuits the capacitance in the cable can be ignored as several thousands of metres of cable will need to be connected to the switch before damage may be caused. The circuit on the right is a typical circuit for 230v AC, please consult the factory if in doubt with your full application, we will undertake the calculations for you.



R1 switching <16W=1KR switching >16W=470KR

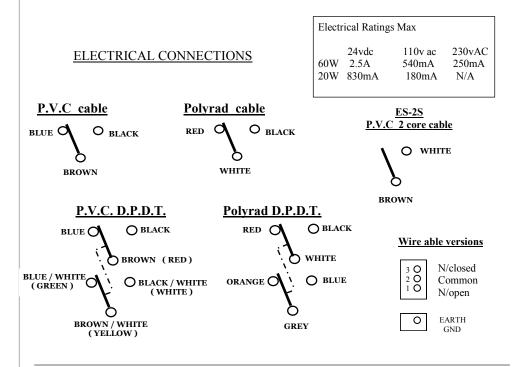
# **Testing**

DO NOT USE A "MEGGER" OR BELL TEST SET USE A SIMPLE LAMP TESTER AS SHOWN OR AN OHM METER OTHERWISE DAMAGE TO THE SWITCH MAY OCCUR



Testing MUST be carried out to site regulations do NOT use above method in hazardous areas

# Euroswitch cable type and connections all switches



# Ferro switch cable type and connections all switches



Electrical Ratings Max. 24vdc 3A, 110v AC 4A, 240v AC 2A

